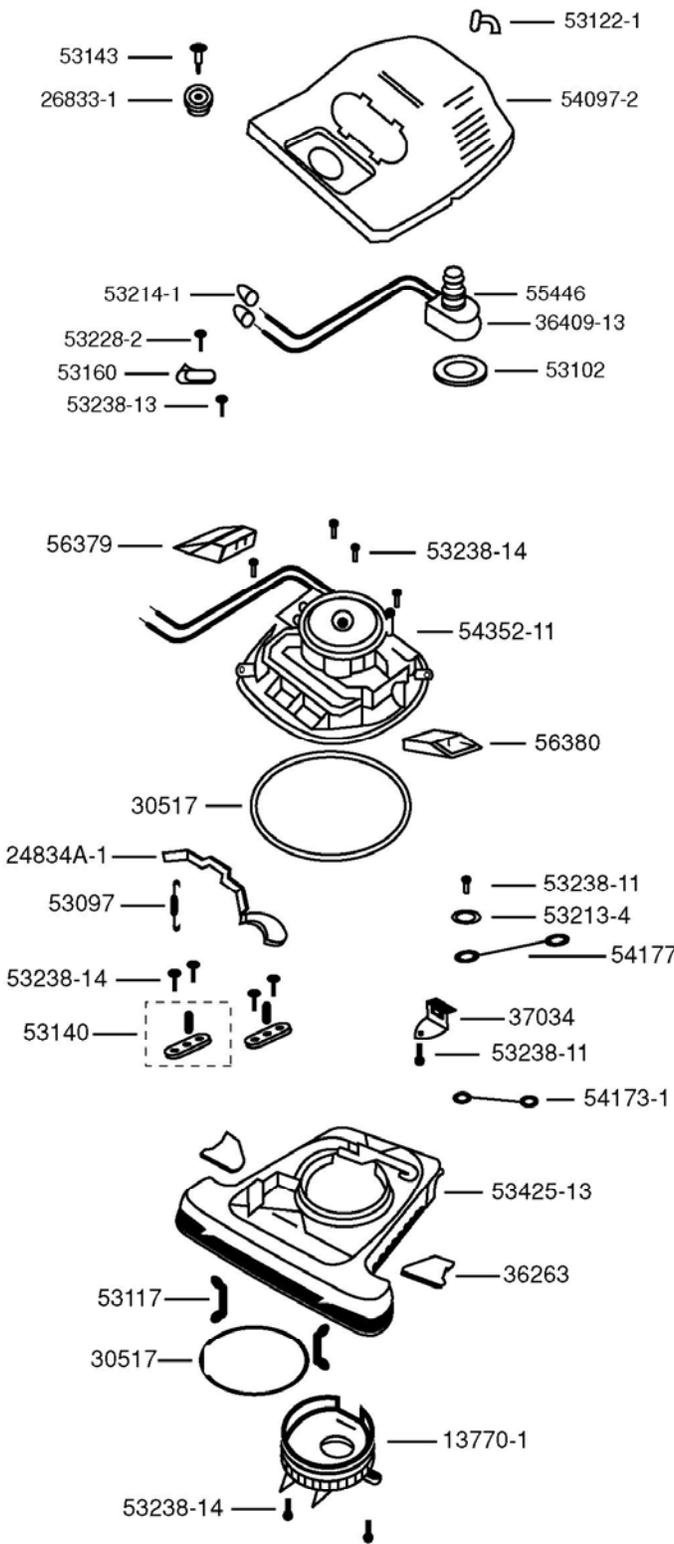




Sanitaire ESC886 12" Upright Base & Complete Motor



- 13770-1 Fan Chamber Cover
- 24834A-1 Foot Pedal
- 24964A Cam (R.H.) **
- 24965A Cam (L.H.) **
- 26833-1 Adjustment Knob
- 30517 Motor Seal Gasket (2)
- 36263 Wheel Cover
- 36409-13 Push Switch
- 37034 Adapter Retainer
- 37654 Nameplate **
- 49052-3 Foam Tape **
- 52334 Fan Chamber Replacement Kit **
- 53097 Foot Pedal Spring (1)
- 53102 Washer
- 53117 Hood Spring (2)
- 53118 Rivet-Cam (2)**
- 53122-1 Strain Relief Bushing (1)
- 53133 Washer (2) **
- 53140 Clamp & Screw Assembly (2)
- 53143 Shoulder Screw (1)
- 53160 Cable Clamp (1)
- 53213-4 Nut (1)
- 53214-1 Wire Nut (3)
- 53228-2 Screw (1)
- 53238-11 Screw (2)
- 53238-13 Screw (1)
- 53238-14 Screw (9)
- 53425-13 Base Assembly
- 54097-2 Hood & Nameplate Assembly
- 54173-1 Wire & Terminal
- 54177 Wire & Terminal
- 54352-11 Motor Assembly
- 55446 Switch Nut
- 55754 Decal **
- 56379 Air Inlet Duct Assembly (R.H.)
- 56380 Air Inlet Duct Assembly (L.H.)

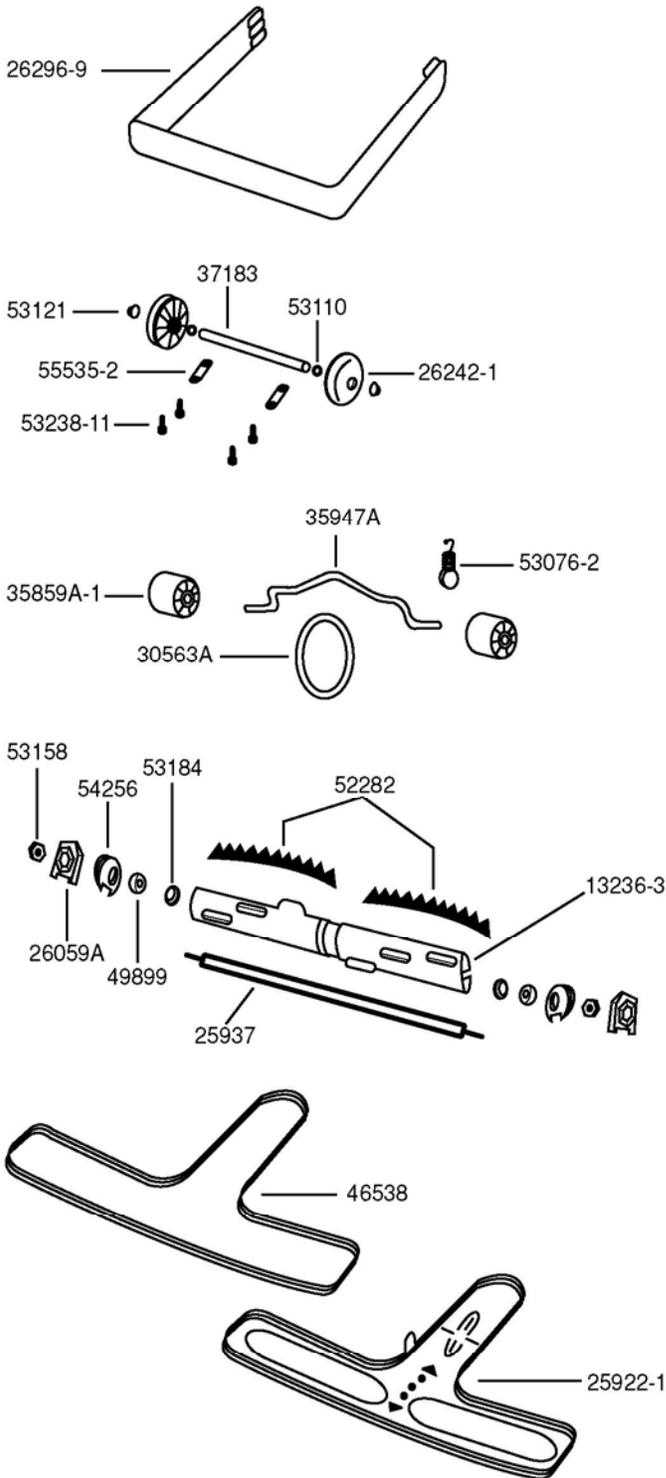
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Sanitaire ESC886 12" Upright Brush Roller Assembly



- 13236-3 Disturbulator Tube
- 25922-1 Bottom Plate Assembly
- 25937 Shaft
- 26059A Cap Cover
- 26242-1 Rear Wheel
- 26296-9 Furniture Guard
- 30563A Belt
- 35859A-1 Front Wheel
- 35947A Front Axle
- 37183 Rear Axle
- 37234-1 Wheel & Axle Assembly **
- 46538 Foam Tape
- 49899 Felt Washer
- 52282 Bristle Strip Assembly
- 53076-2 Axle Spring
- 53110 Wheel Washer (2)
- 53121 Pushnut (2)
- 53158 Locknut (2)
- 53184 Klipring (2)
- 53238-11 Screw (4)
- 54256 Bearing Retainer (2)
- 55535-2 Axle Clamp (2)

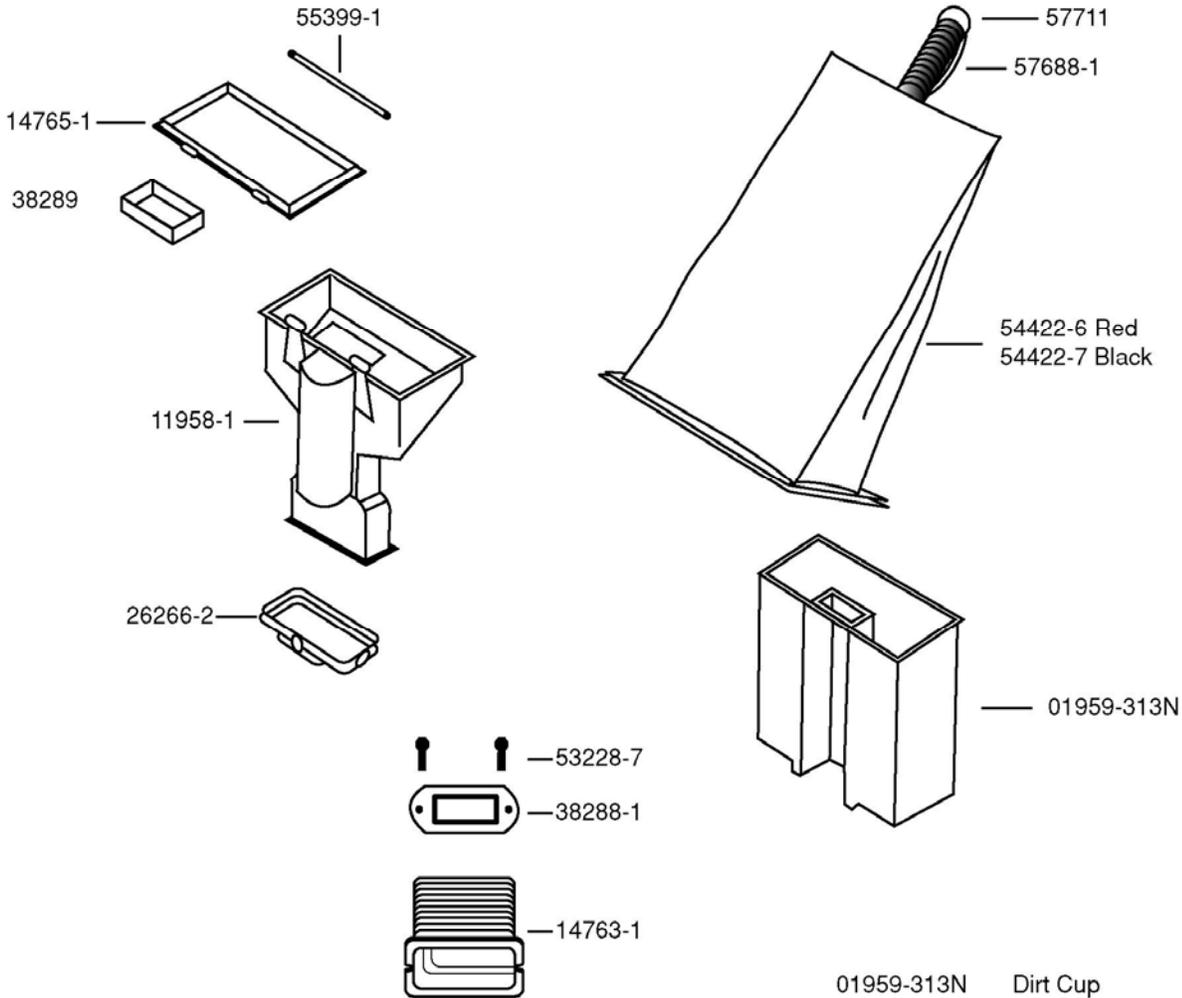
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Sanitaire 889 & 899 Dust Cup



- 01959-313N Dirt Cup
- 11958-1** Dirt Cup Support
- 14763-1 Bellows
- 14765-1** Bag Flange
- 26266-2** Clamp
- 38288-1 Clamp
- 38289** Gasket
- 53228-7 Screw
- 54422-6 Bag Assembly Red
- 54422-7 Bag Assembly Black
- 55399-1** Cover Pin
- 57688-1 Snap Hook
- 57711 Steel Ring

- 14844-1 Dirt Cup Assembly Includes **



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July 2002

SANITAIRE 886 & 899

DUST CUP ASSEMBLY INSTRUCTIONS

Read Fully Before Starting

IMPORTANT: If you are changing the dust collecting device from a bag to the dust cup, on an assembled unit, you must start from **STEP #1**. If the unit is not yet assembled start at **STEP #4**.

- STEP #1** **BAG REMOVAL** – Remove the cloth bag from the cleaner by releasing the lower lever on the bag collar, then unhook the spring from the upper cord hook.
- STEP #2** **CORD** – Free the cord by twisting and pulling the upper and lower cord hooks to remove them from the chrome tube.
- STEP #3** **HANDLE** – With a slotted screwdriver, separate the upper and lower chrome handles. Also remove the lower chrome tube from the handle socket.

START HERE IF THE UNIT IS NOT ALREADY ASSEMBLED.

- STEP #4** **REMOVE BAG CLIP** – Using a #20 torx screwdriver, remove the bag clip from the bottom of the cleaner.
- STEP #5** **DRILL HOLES** – Align the supplied templet with the cleaner outlet. Mark and drill the two 13/64 - .203 " (5.0mm) diameter holes. **Caution: Only drill through the outer wall of the base, approximately 1/8 inch thickness. Do not drill into the side of the exhaust air channel.**
- STEP #6** **ASSEMBLING DUST CUP ASSEMBLY TO BASE** – When attaching the dust cup assembly to the base, be sure the rubber bellows is seated securely within the flange area of the bellows adapter.
- STEP #7** **ATTACH BELLOWS** – Continuing to ensure the bellows remains properly seated within the flange, align the holes with the drilled holes in the base. Insert the supplied bolts and start both nuts; then tighten.
- STEP #8** **ATTACH LOWER HANDLE** – Raise the dust cup support. Push the lower handle (largest end down) through the tube of the dust cup support and into the handle socket at the back of the cleaner. Align the holes, insert a 2-part bolt (A) and tighten.
- STEP #9** **ASSEMBLE UPPER HANDLE** – Use the newly supplied upper handle. Hold the handle so it curves away from the cleaner. Then push it down over the lower handle. Secure with the other 2-part handle bolt (A).
- STEP #10** **OPEN DUST CUP LID** – Release each latch on the dust cup support (push down on the lock, lift up on the bottom of the latch and pull the top forward). Swivel the lid up and outward.
- STEP #11** **ATTACH CLOTH BAG** – Hold the cloth bag by the lower rim so the front faces away from the cleaner. Drop the bag through the open lid. Push each of the 3 tabs on the lower bag rim into the corresponding notches on the dust cup lid. Swivel the lid over the dust cup support and secure each latch.
- STEP #12** **SECURE CORD CLAMP** – Secure the electrical cord to the dust cup support with the supplied cord clamp and screw (D). Place the cord clamp over the electrical cord. Screw the clamp to the tab below the left latch, start the screw by hand, then tighten.
- STEP #13** **ATTACH THE CORD HOOK** – Pull the spring on the electrical cord upward toward the top of the handle. Insert the lower rings of the spring into the corresponding notch of the newly supplied cord hook. Snap the hook into the upper handle.
1. Place inner tab into slot 2. Press hook around handle 3. SNAP opposite inner tab into place.
Pull up on the cord to tighten but leave enough slack near the base so the cord is not strained when the handle is lowered.
- STEP #14** **STORE ELECTRICAL CORD** – Loop the cord around the cord hook and secure the plug to prevent unwinding.
- STEP #15** **HOOK BAG TOP** – Slip the ring at the top of the cloth bag over the bag support hook on the back of the cord hook.

SANITAIRE 886 & 899

DUST CUP AND BAG

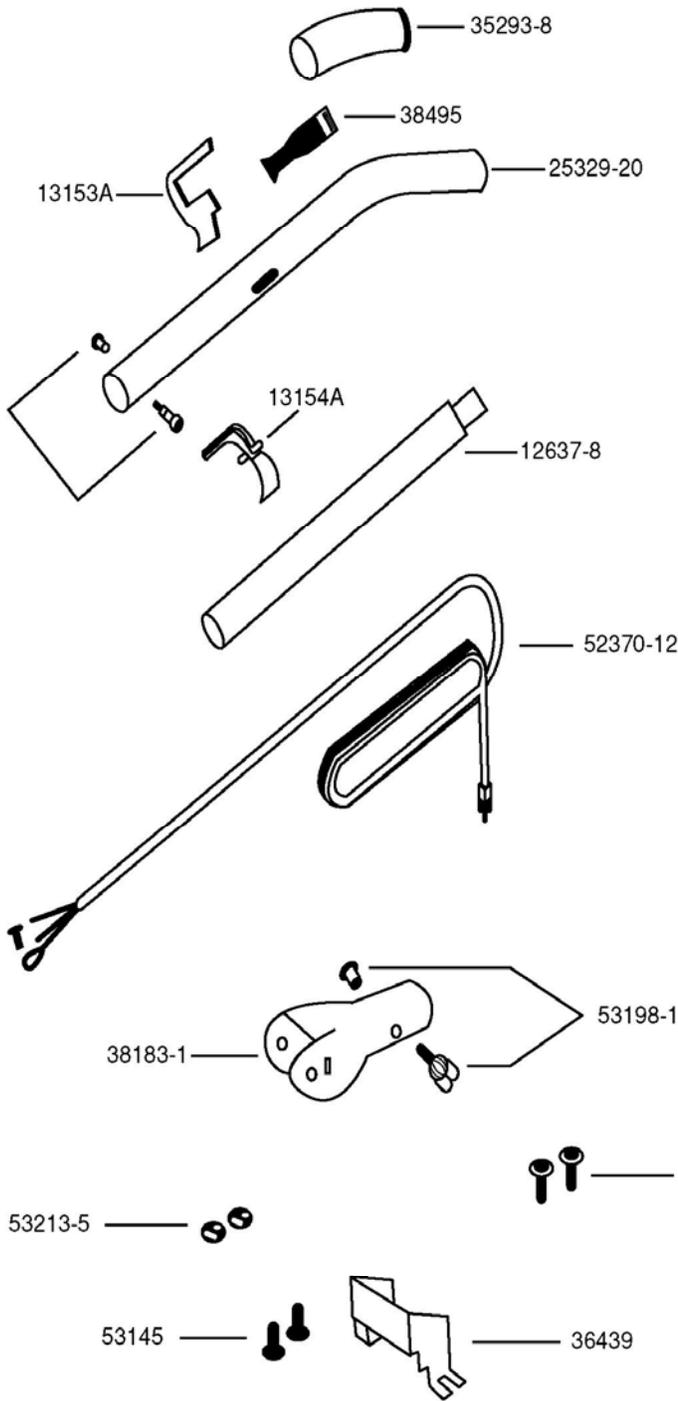
The cloth bag and the dust cup play a very important role in the efficiency of the vacuum cleaner. The cloth bag allows air to move through the cleaner while it traps dirt inside the cloth bag and the dust cup. When dirt particles cling to the cloth bag, they can restrict airflow. If air cannot pass through the cloth bag, no cleaning can take place regardless of how powerful the unit. Some fine particles can restrict airflow very quickly and will decrease performance even before the dust cup appears to be full. For that reason, when vacuuming powder, flour dust, or similar fine substances, it may be necessary to turn off the cleaner and empty the dust cup more often.

Note: Turn off the switch and unplug the electrical cord before emptying the dust cup. Never operate the vacuum cleaner without the dust cup latched in place.

1. Unhook the clip from the top of the cloth bag.
2. Shake the cloth bag to release dust clinging inside.
3. Release each latch one on each side of the handle. (Push down on the lock, lift up on the bottom and pull the top forward.)
4. Lift the lid; swing it up and outward.
5. Reach in, grasp the dust cup and pull it out of the support.
6. Empty contents in a suitable container.
(If desired, the cup can be washed in warm water using a mild soap solution. Be sure the cup is completely dry before replacing)
7. Place the cup into the support, swing the lid shut and fasten each latch.
8. Hook clip to the top of the bag.



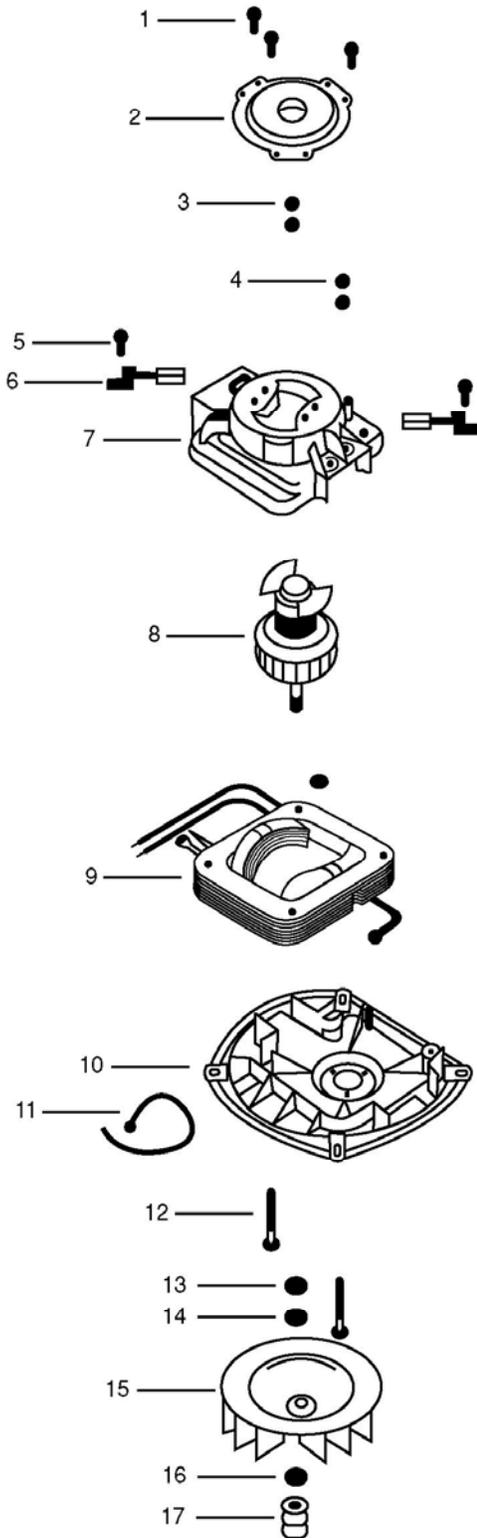
Sanitaire ESC886 12" Upright Handle & Cord Assembly



- 12637-8 Lower Handle Tube
- 13153A Upper Cord Clip
- 13154A Lower Cord Clip
- 25329-20 Upper Handle Assembly
- 25293-8 Handle Grip
- 36439 Handle Socket Shield
- 38183-1 Handle Socket Assembly
- 38495 Spring
- 52370-12 Supply Cord
- 53145 Bolt
- 53198-1 Screw & Nut Assembly
- 53213-5 Nut
- 53238-13 Screw



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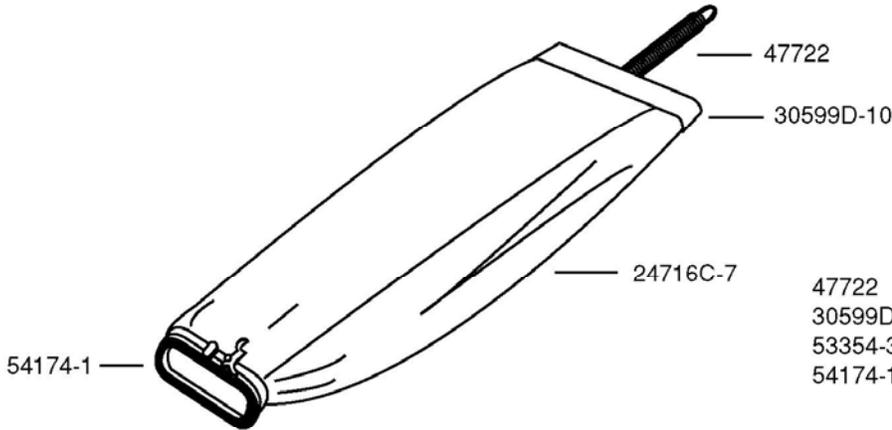


1	53138	Retainer Screw (3)
2	20217E	Retainer Assembly
3	53213-4	Hex Nut, (4)
4	53222-3	Lockwasher
5	53219-2	Brush Screw
6	30478	Motor Brush Assembly (2)
7	54396	Motor Cover
8	54395-4	Armature & Fan Assembly - Includes ^^
**	30474A	Fan ^^
9	53441-2	Field Assembly
10	54169-1	Motor Base Assembly - Includes ##
---	54412	Bearing & Retainer ##
---	53088-1	Bearing
---	53187-1	Rivet
11	56802-2	Cable Tie
12	53142	Orlo Thread Screw (2)
13	53188-1	Washer
14	53148	Fan Washer
15	12988	Lexan Fan
16	53148	Fan Washer
17	37012-2	Pulley

** Not Illustrated



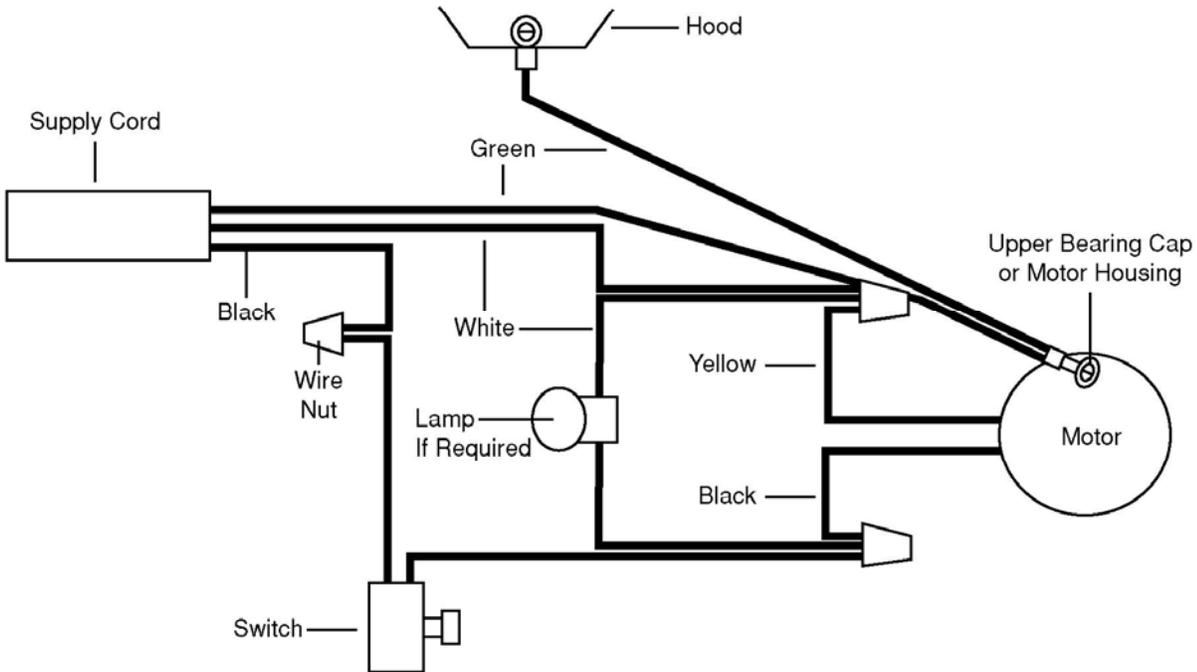
Sanitaire ESC886 12" Upright Bag & Wiring



- 47722 Bag Spring
- 30599D-10 Bag Clip
- 53354-3 Dump Bag Assembly (Includes Items 1,2 & 4)
- 54174-1 Bag Adapter Includes;
 - 48282 Gasket **
 - 48748 Washer **
 - 48749 Rivet **
- 49461A Hardware Package (Includes following) **
 - 55468-1 Handle Screw (2) **
 - 13154-1 Cord Retainer **
 - 13153-1 Cord Retainer **

**Not Illustrated

36575 WIRING DIAGRAM



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DUST CUP ASSEMBLY INSTRUCTIONS

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- STEP #1** **BAG REMOVAL** – Remove the cloth bag from the cleaner by releasing the lower lever on the bag collar, then unhook the spring from the upper cord hook.
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- STEP #6** **ASSEMBLING DUST CUP ASSEMBLY TO BASE** – When attaching the dust cup assembly to the base, be sure the rubber bellows is seated securely within the flange area of the bellows adapter.
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DUST CUP AND BAG

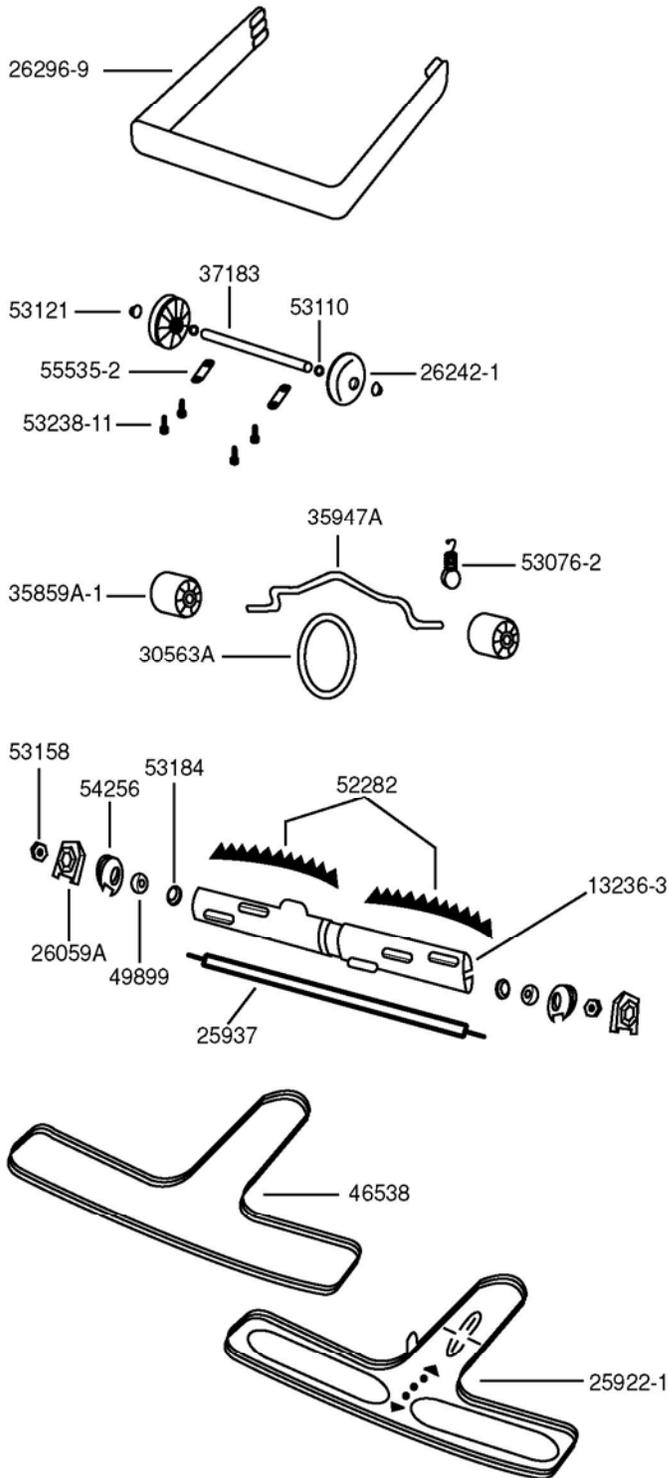
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4. Lift the lid; swing it up and outward.
5. Reach in, grasp the dust cup and pull it out of the support.
6. Empty contents in a suitable container.
(If desired, the cup can be washed in warm water using a mild soap solution. Be sure the cup is completely dry before replacing)
7. Place the cup into the support, swing the lid shut and fasten each latch.
8. Hook clip to the top of the bag.



Sanitaire ESC886 12" Upright Brush Roller Assembly



- 13236-3 Disturbulator Tube
- 25922-1 Bottom Plate Assembly
- 25937 Shaft
- 26059A Cap Cover
- 26242-1 Rear Wheel
- 26296-9 Furniture Guard
- 30563A Belt
- 35859A-1 Front Wheel
- 35947A Front Axle
- 37183 Rear Axle
- 37234-1 Wheel & Axle Assembly **
- 46538 Foam Tape
- 49899 Felt Washer
- 52282 Bristle Strip Assembly
- 53076-2 Axle Spring
- 53110 Wheel Washer (2)
- 53121 Pushnut (2)
- 53158 Locknut (2)
- 53184 Klipring (2)
- 53238-11 Screw (4)
- 54256 Bearing Retainer (2)
- 55535-2 Axle Clamp (2)

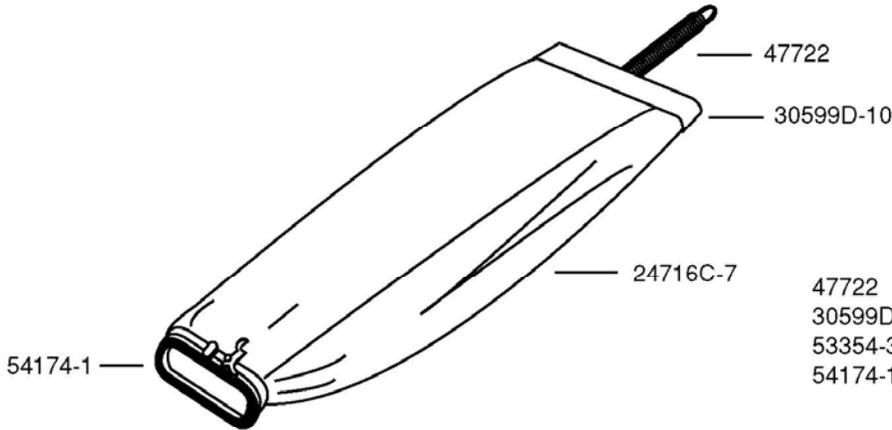
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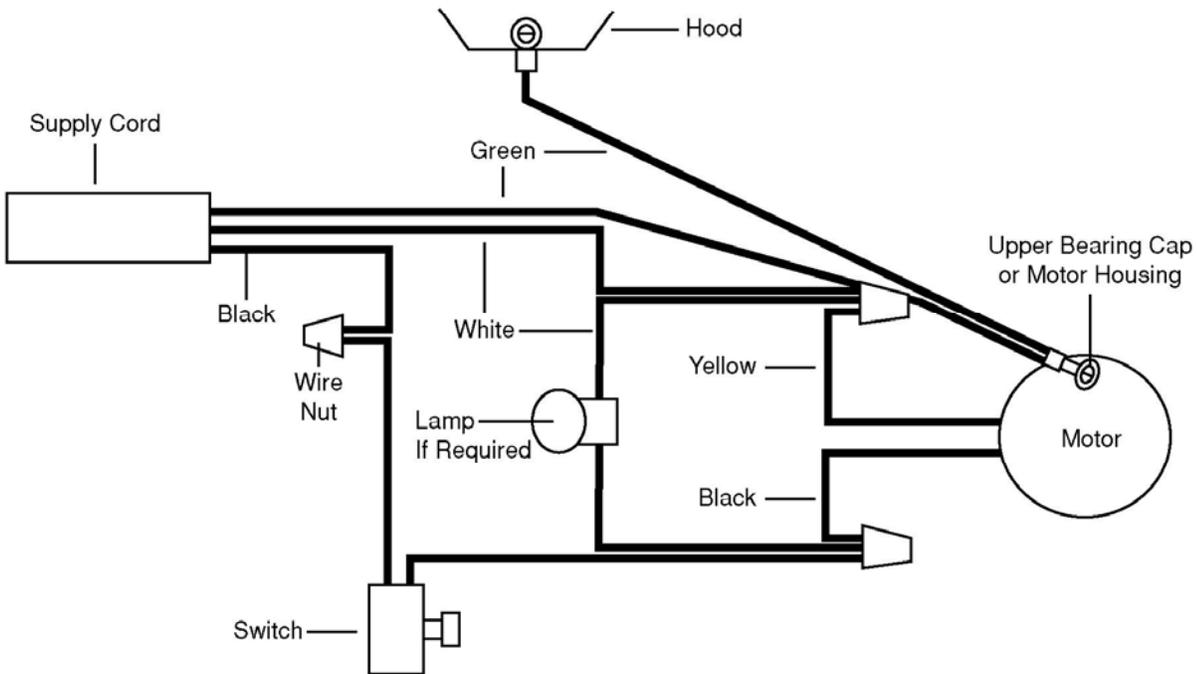
Sanitaire ESC886 12" Upright Bag & Wiring



- 47722 Bag Spring
- 30599D-10 Bag Clip
- 53354-3 Dump Bag Assembly (Includes Items 1,2 & 4)
- 54174-1 Bag Adapter Includes;
 - 48282 Gasket **
 - 48748 Washer **
 - 48749 Rivet **
- 49461A Hardware Package (Includes following) **
 - 55468-1 Handle Screw (2) **
 - 13154-1 Cord Retainer **
 - 13153-1 Cord Retainer **

**Not Illustrated

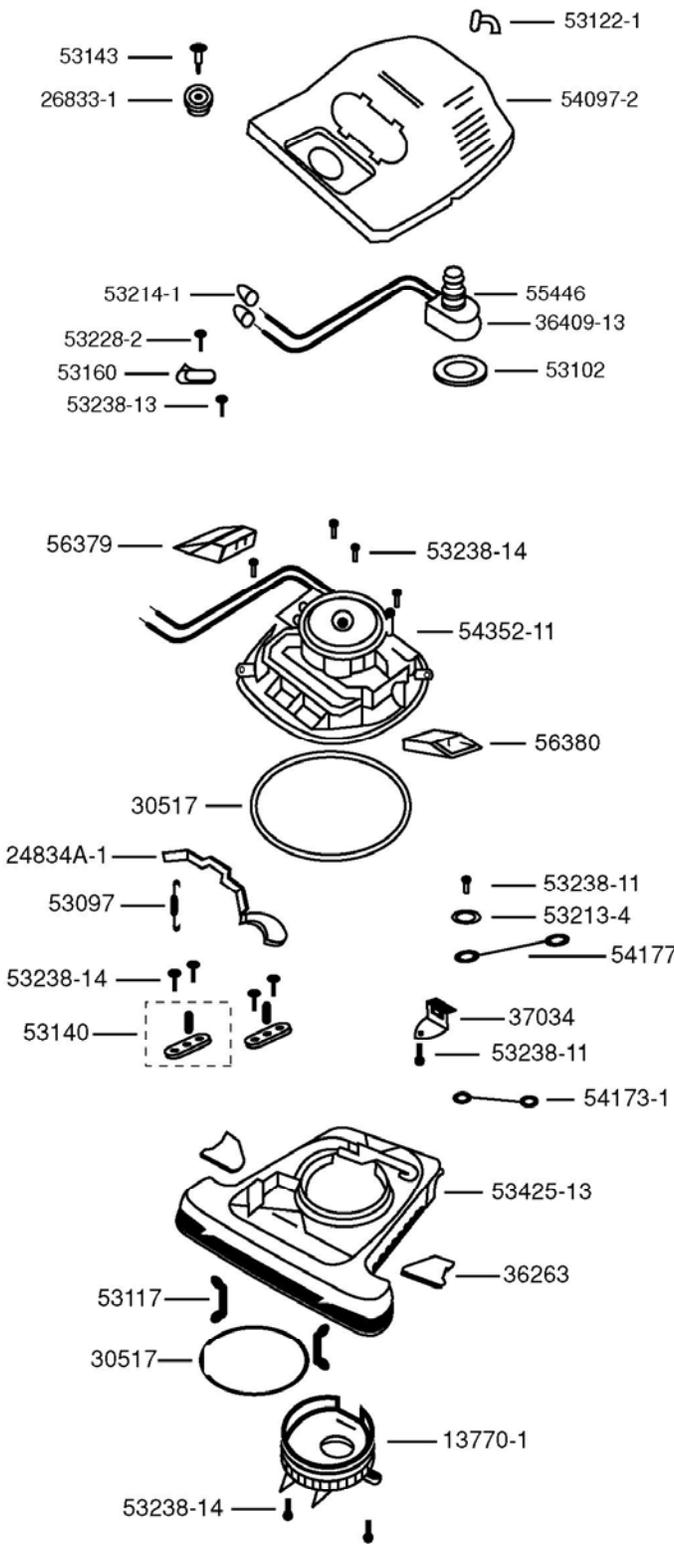
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Sanitaire ESC886 12" Upright Base & Complete Motor

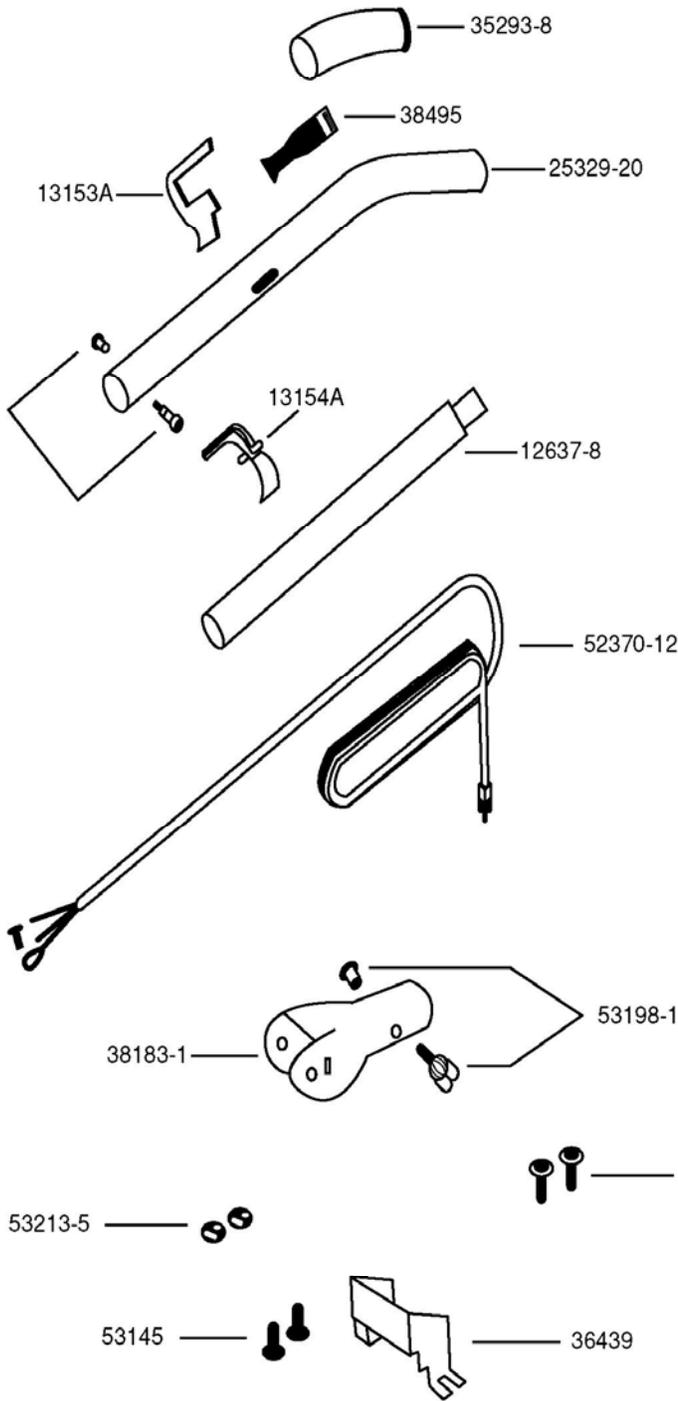


- 13770-1 Fan Chamber Cover
- 24834A-1 Foot Pedal
- 24964A Cam (R.H.) **
- 24965A Cam (L.H.) **
- 26833-1 Adjustment Knob
- 30517 Motor Seal Gasket (2)
- 36263 Wheel Cover
- 36409-13 Push Switch
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- 53425-13 Base Assembly
- 54097-2 Hood & Nameplate Assembly
- 54173-1 Wire & Terminal
- 54177 Wire & Terminal
- 54352-11 Motor Assembly
- 55446 Switch Nut
- 55754 Decal **
- 56379 Air Inlet Duct Assembly (R.H.)
- 56380 Air Inlet Duct Assembly (L.H.)

** Not Illustrated



Sanitaire ESC886 12" Upright Handle & Cord Assembly

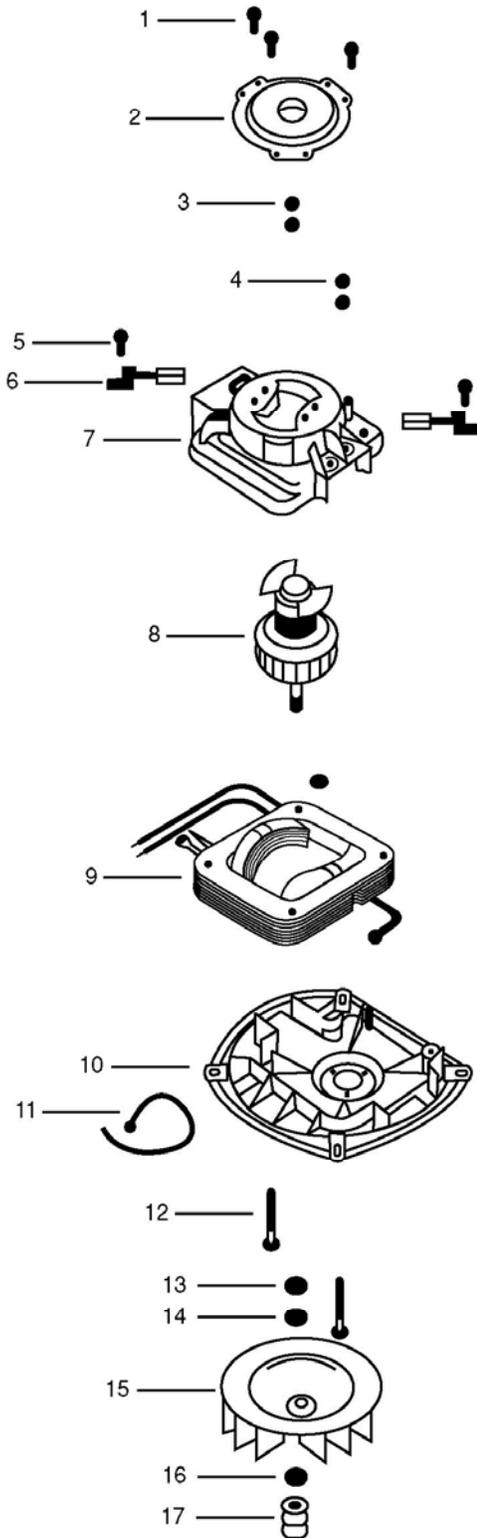


- 12637-8 Lower Handle Tube
- 13153A Upper Cord Clip
- 13154A Lower Cord Clip
- 25329-20 Upper Handle Assembly
- 25293-8 Handle Grip
- 36439 Handle Socket Shield
- 38183-1 Handle Socket Assembly
- 38495 Spring
- 52370-12 Supply Cord
- 53145 Bolt
- 53198-1 Screw & Nut Assembly
- 53213-5 Nut
- 53238-13 Screw



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Sanitaire ESC886 12" Upright Motor Assembly



1	53138	Retainer Screw (3)
2	20217E	Retainer Assembly
3	53213-4	Hex Nut, (4)
4	53222-3	Lockwasher
5	53219-2	Brush Screw
6	30478	Motor Brush Assembly (2)
7	54396	Motor Cover
8	54395-4	Armature & Fan Assembly - Includes ^^
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10	54169-1	Motor Base Assembly - Includes ##
---	54412	Bearing & Retainer ##
---	53088-1	Bearing
---	53187-1	Rivet
11	56802-2	Cable Tie
12	53142	Orlo Thread Screw (2)
13	53188-1	Washer
14	53148	Fan Washer
15	12988	Lexan Fan
16	53148	Fan Washer
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